


# HOW TO LACQUER YOUR BOARD

This is one of the most Important stages of the build process

IMPORTANT: THE LONGER  
YOU TAKE THE BETTER IT  
WILL LOOK. ALTHOUGH  
YOU MAY BE EAGER TO  
FINISH YOUR BOARD, OF  
ALL STEPS TO RUSH THIS IS  
NOT THE ONE.


Three parallel white diagonal lines are positioned on the right side of the image, extending from the middle towards the bottom right corner.

# MATERIALS

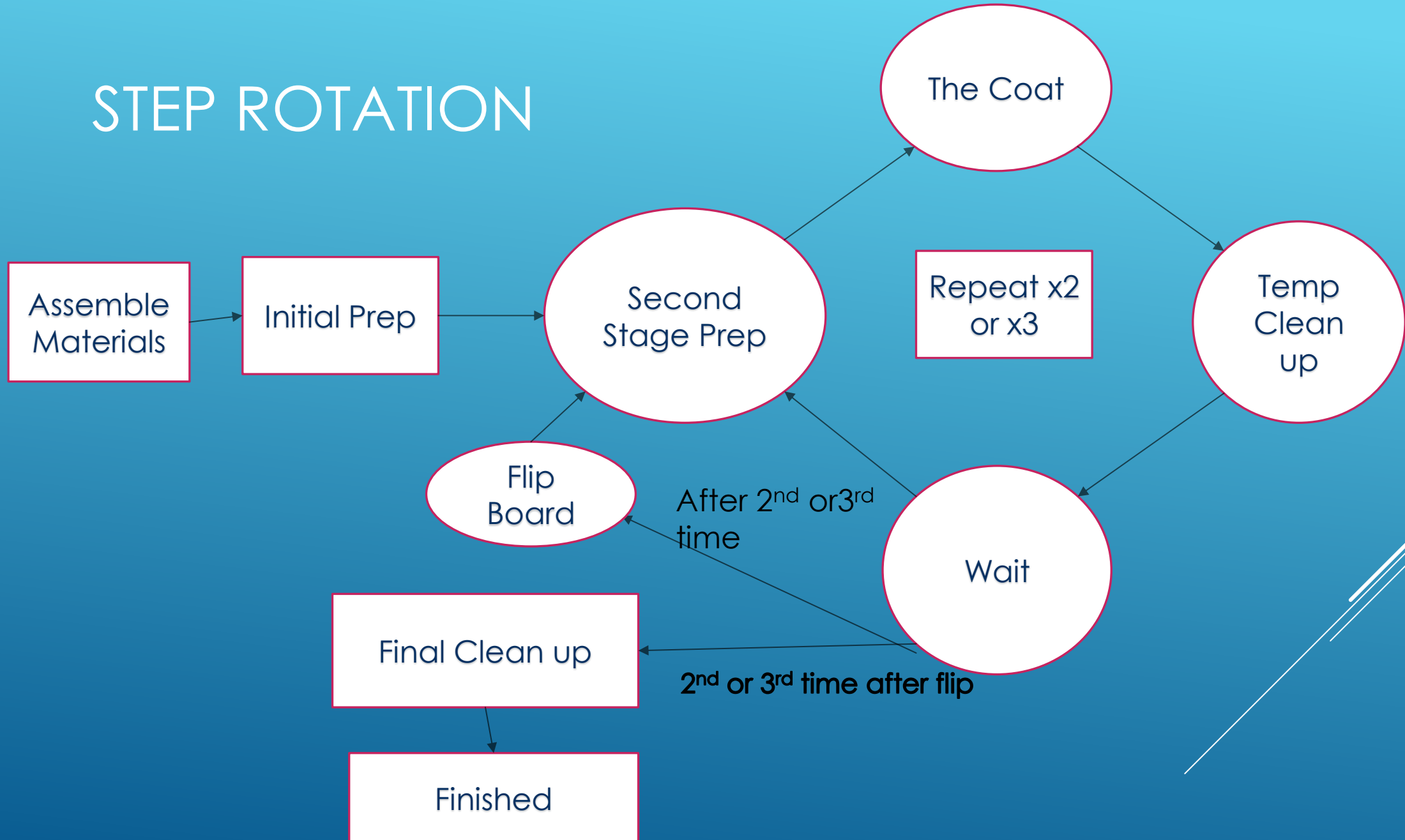
- ▶ Polyurethane Paint
- ▶ Paint brush
- ▶ Paint Mixer
- ▶ Can of paint thinner
- ▶ Paper Towels
- ▶ Painters Tape
- ▶ Screw Driver
- ▶ Mallet



# STEPS

- ▶ The Initial Preparation
  - ▶ The Second Stage Preparation
  - ▶ The Coat
  - ▶ The Temporary Cleanup
  - ▶ The Wait
  - ▶ The Final Clean Up
- 
- Several white lines of varying lengths and slopes are positioned in the bottom right corner of the slide, creating a modern, abstract graphic element.

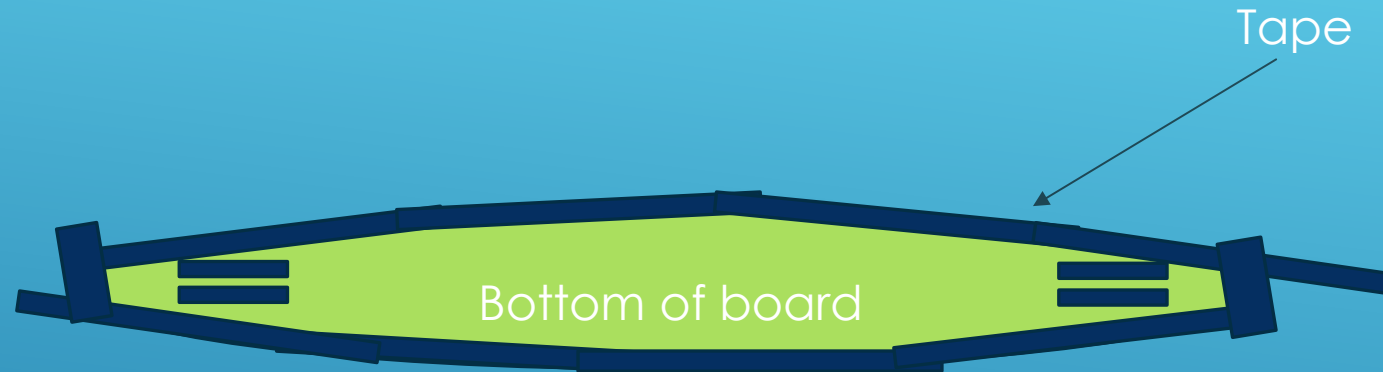
# STEP ROTATION



# ASSEMBLE MATERIALS

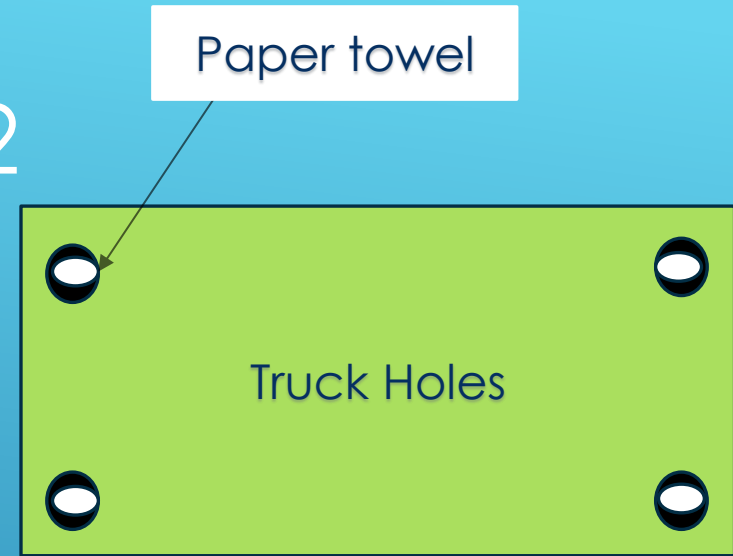
- ▶ Gather all of the necessary materials

# INITIAL PREPARATION PT.1



- ▶ Only Put tape on the opposite side to the one you are lacquering
- ▶ This is to prevent lacquer from staining the board where you don't want it to
- ▶ Tape the edges of the bottom of the board like shown in the diagram above
- ▶ Tape the truck holes on the bottom side

# INITIAL PREPARATION PT.2



- ▶ Twist a small piece of paper towel and place the small twisted piece into one of the truck holes
- ▶ Repeat 7 more times till all of the truck holes are filled
- ▶ This is to prevent excess lacquer from dripping down the holes and staining the bottom portion of the board



# SECONDARY PREPARATION


- ▶ Sand Down the surface that you are lacquering as well as the edges around the board, Use the sand paper chart to determine what thickness
- ▶ Once you are done sanding wipe down the board with a rag or paper towel to get the dust off
- ▶ Note: the edges should be done when you are lacquering both sides(the edges absorb more)

Round Through	Grit number
1 <sup>st</sup>	150
2 <sup>nd</sup>	180
3 <sup>rd</sup>	200

# THE COAT

- ▶ Use the flat head screwdriver to pop of the top of the polyurethane
- ▶ Stir the paint
- ▶ Use the paint brush to spread the pain on top of the board
- ▶ Be conservative with the lacquer
- ▶ The less is better
- ▶ The full board should be covered and shifted to a darker color
- ▶ Then do the edges with the same mindset

# TEMPORARY CLEAN UP

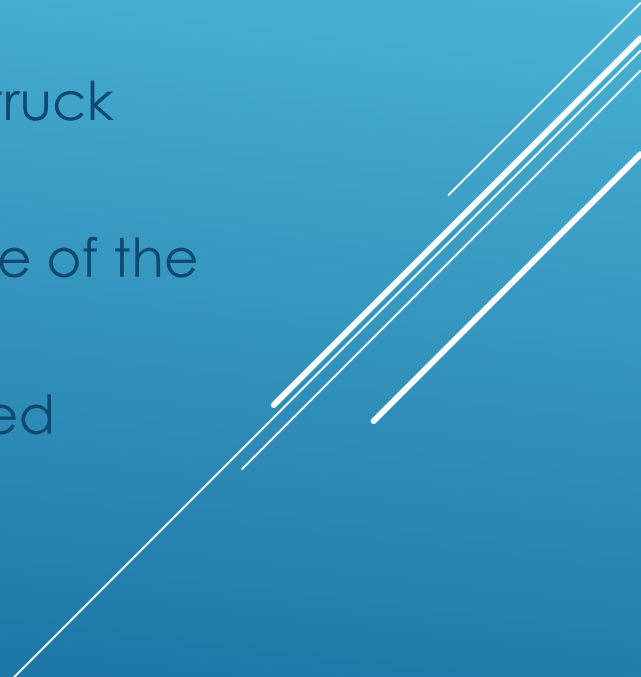
- ▶ Use the Mallet to put the top back on the lacquer
  - ▶ Stick the brush in a bowl of paint thinner and swish it around
  - ▶ Wipe of the brush and leave it in a paper towel to dry
- 
- Several white lines of varying lengths and thicknesses are positioned diagonally in the bottom right corner of the slide, creating a modern, abstract graphic element.

# WAIT

- ▶ Wait 12 to 24 hours depending on the size of board and amount of lacquer used

REPEAT SLIDES 9-11 2 MORE TIMES


# FLIP THE BOARD AND RETAPE

- ▶ Take off the original tape but not the paper towels in the truck holes
  - ▶ Use the instructions from slides 7-8 to tape up the other side of the board
  - ▶ Note: you should be taping up the side that you just finished lacquering
- 
- A series of three parallel white diagonal lines extending from the bottom right towards the top right of the slide.

# REPEAT

- ▶ Repeat slides 9-13 except with the other side of the board

# FINAL CLEAN UP

- ▶ Cap use the mallet to cap the paint can
  - ▶ Make sure the Paintbrush is fully dry and cleaned
  - ▶ Take the tape off
  - ▶ Put away the materials
- 
- A series of three parallel white diagonal lines extending from the bottom right towards the top right of the slide.



# YOUR DONE WITH THIS STEP

- ▶ Go shred